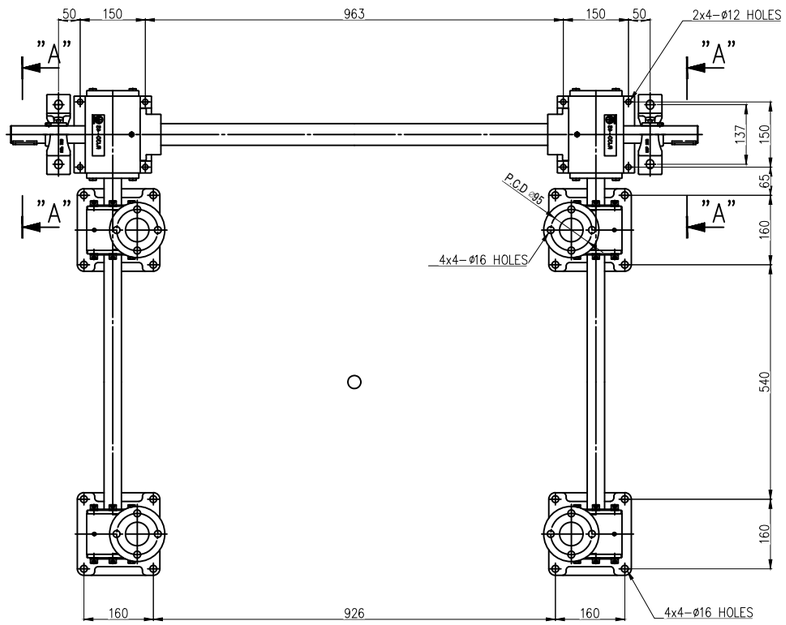
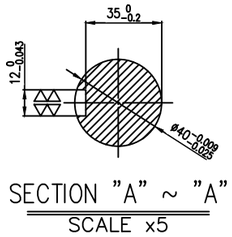
▽ (▽▽)

NO.	PART(DWG) NO.	PART NAME / TITLE	MATERIAL	Q'TY	SIZE or SPEC.	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
1	AMNFC15X930-01	RACK JACK	SANGWOO	1	RJ30-4S-700x1000x1500st	250	250	

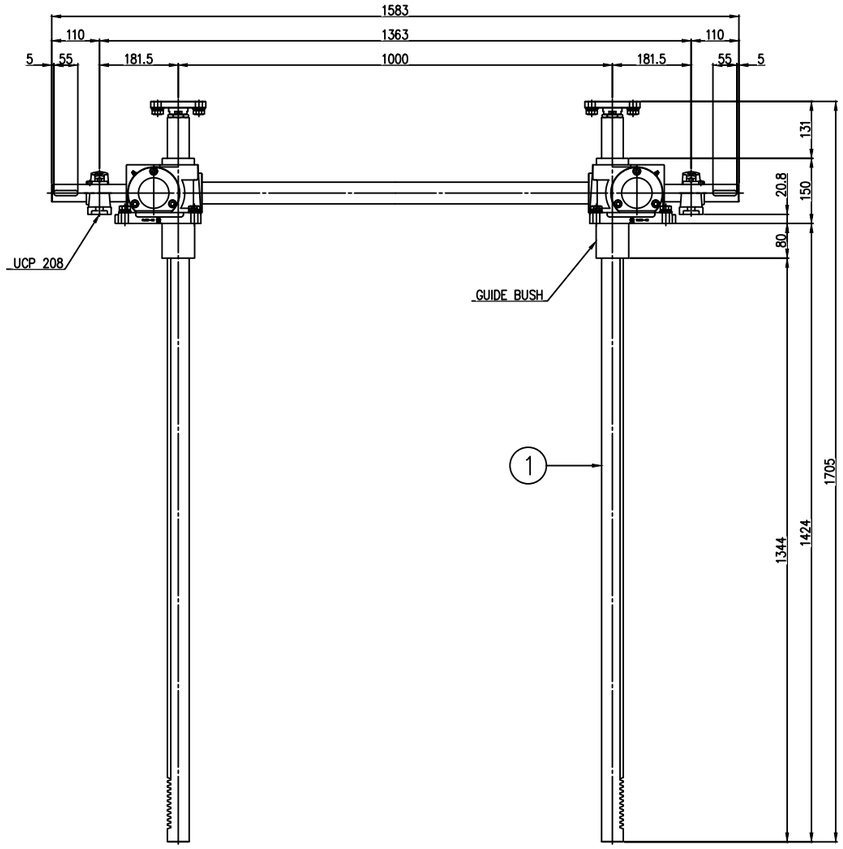


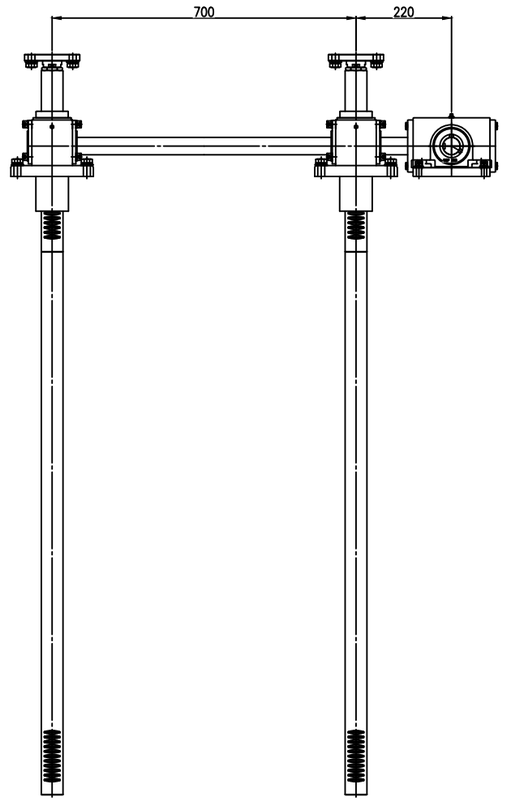


SECTION "A" ~ "A"
SCALE x5

APPLICATION LIST

ITEM NO (DWG NO)	Q'TY AS SHOWN	Q'TY OPPOSITE
FCM	1	–
RCM	1	–
CPM	–	–
FEM	–	–
RR BUMPER	–	–
FRT BUMPER	–	–
TOTAL	2 EA	–





NOTE

1.Apply C1 in no comment sharp edge

2.Apply weld ▽ in no comment welding part

SURFACE FINISHING Ra (μm)	▽	▽▽	▽▽▽	▽▽▽▽	▽▽▽▽▽	▽▽▽▽▽▽	▽▽▽▽▽▽▽
	50S	25S	12.5S	6.3S	3.2S	1.6S	0.8S
	100S	50S	25S	12.5S	6.3S	3.2S	1.6S

GENERAL TOLERANCE (±)			
MACHINING	A	B	C
~6	0.05	0.1	0.2
6~30	0.1	0.2	0.5
30~120	0.15	0.3	0.8
120~315	0.2	0.5	1.2
315~1M	0.3	0.8	2.0
1M~2M	0.5	1.2	3.0
2M~4M	0.8	2.0	4.0
4M~6M	–	3.0	5.0
6M~12M	–	4.0	6.0
12M~15M	–	5.0	7.0
15M~20M	–	6.0	8.0
GRADE	A	B	C
WELDING (±)			
0~3	0.2	0.5	1
3~6	0.5	1	1.5
6~10	1	1.5	2
10~18	1.5	2	3
18~30	2	3	4
30~50	2.5	4	5
50~80	3	5	7
80~120	4	6	8
120~180	5	8	10
180~250	7	10	14
250~315	8	12	16
315~400	9	14	18
400~500	10	16	20
500~630	11	18	22
630~800	12	20	25
800~1000	14	22	28
1000~1250	16	24	32
1250~1600	18	28	36
1600~2000	21	33	42
2000~2500	25	39	50
2500~3150	30	46	60
GRADE	A	B	C
CASTING (±)			

MARK	DATE	DETAIL OF REVISION (E.C. ZONE)	E.C. NO.	DGN	CHK	APP
APP						
CHK						
DGN						
DRG						

MAT'L	–	TITLE	RACK JACK CARRIAGE PART 1
SIZE or SPEC.	–		
WEIGHT	250	DRG. NO.	AMNFC15X930
SCALE	1:7	REF. NO.	AMNFC150930
UNITS	mm		
3RD ANGLE PROJECTION		SHEET NO.	1 OF 1
TOLERANCE	MC WD CT	REVISION	
		SHEET SIZE	A1

HYUNDAI Rotem 현대로템주식회사

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